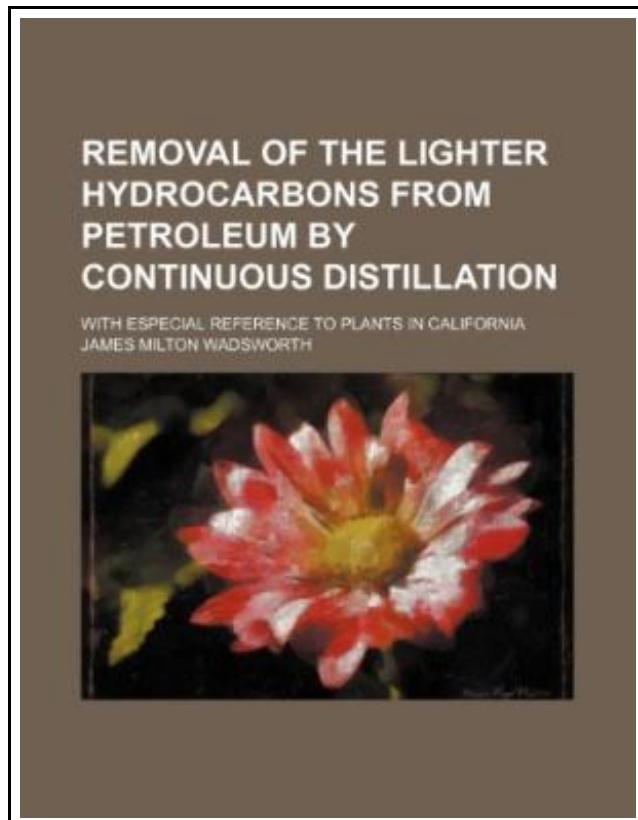


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1919 Excerpt: .present size. Since then the heaters have run four to six months without a shutdown for cleaning or repairs. Incrusting, due to the impurities contained in the water accompanying the oil, is responsible for part of the trouble, though the fact that the oil does not have a continuous upward flow through the heaters, thus forming gas jackets in the coils and causing local superheating and burning of the tubes, is undoubtably a contributing factor. No other repairs of importance have been necessary and the plant has been running continuously for four years handling oils of various grades and different water content. COST OF PLANT. The approximate cost of the entire plant was \$150,000, representing a cost of about \$7 per barrel of capacity, which compares favorably with similar plants. CHANGES AND IMPROVEMENTS POSSIBLE. Though this plant is successful, it is believed that several changes are possible that would make for greater economy and uniformity of products. The use of long headers should be avoided. The three batteries of heaters might be operated in series and fractionation accomplished directly during heating. This arrangement might possibly reduce the capacity of the plant, but would eliminate the first cost and the cost of operating the rerun plant. It would also reduce the length of the headers feeding the heaters, as each battery would be independent of the others. The heaters might be rendered more efficient by a rearrangement of the coils and heating surfaces to permit more even...

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